



Tack Coat

Epoxy resin primer

DESCRIPTION AND USES

An epoxy primer used to enhance adhesion of the Concrex® line of products. Tack Coat is an interior and exterior coating for use on concrete, stone, sand and cement, and metal.

PRODUCTS

A060063 - Tack Coat
WT7110004E8 - Base
WT7110012E8 - Activator
A060064 - Tack Coat
WT7110004B8 - Base
WT7110012B8 - Activator

COMPANION PRODUCTS

J510005 - 2" Brush

PACKAGING

A060063 - 12 sq. ft. kit
A060064 - 60 sq. ft. kit

APPEARANCE

Liquid adhesive primer

watco®

strong and reliable

SURFACE PREPARATION

Concrete: Ensure surface is clean, dry and free of all loose and unsound material. Tack Coat may be applied over a sound existing coating. Any previous coating must be clean and lightly sanded to produce a surface profile. Metal: All oil, grease, or other contaminants must be removed with Cemtetch™ and the metal allowed to dry. Remove any loose, unsound material and rust by scraping and wire brush. Tack Coat should be applied immediately after cleaning and drying.

MIXING

Combine the two components into a clean plastic or metal pail. Use a paint paddle or spatula to scrape out and transfer as much of the material as possible. Mix the components thoroughly. Do not mix more than one unit at a time. Immediately pour the material into a roller pan and do not delay application. The pot life is approximately 20 minutes at 60-70°F. Higher temperatures will reduce the pot life. Do not leave mixed components in the mixing container. The product will quickly become unusable and will become hot. Use immediately.

APPLICATION

Apply sparingly by roller or brush and allow to become tacky. Application of the Concrex® must be completed while the Tack Coat is still tacky. (A minimum temperature of 50°F is necessary in the area of application to ensure proper curing.) Tack Coat should be sufficiently tacky for topcoating approximately 30 minutes to one hour depending upon temperature and the type of substrate. It should remain tacky for at least one hour. If the Tack Coat is allowed to harden a fresh application of Tack Coat must be brushed over the surface, if possible within 24 hours.

COVERAGE

A060063 – One kit will cover approximately 12 sq. ft. per kit
A060064 – One kit will cover approximately 60 sq. ft. per kit

CLEAN UP

MEK.

PHYSICAL PROPERTIES

VOLATILE ORGANIC COMPOUNDS	<50 g/l
PRACTICAL COVERAGE	A060063 – One kit will cover approximately 12 sq. ft. per kit A060064 – One kit will cover approximately 60 sq. ft. per kit
CURING TIME	Tack Coat should be sufficiently tacky for topcoating approximately 30 minutes to one hour depending upon temperature and the type of substrate
POT LIFE	Approximately 20 minutes at 60-70°F
STORAGE	Store Tack Coat for 8 hours prior to use at 60-70°F to ensure maximum pot life when mixed
SHELF LIFE	2 years
FLASHPOINT	>200°F (94°C)
WARNING	FOR INDUSTRIAL AND COMMERCIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. REFER TO SAFETY DATA SHEET (SDS) AND LABEL FOR ADDITIONAL SAFETY INFORMATION.