



SEAL KRETE® HIGH PERFORMANCE PERFORMANCE EPOXY

DESCRIPTION AND USES

Seal-Krete® Performance Epoxy is an epoxy-based coating system that provides outstanding customer value. Its great value, slower dry time, and low odor formulation makes Performance Epoxy ideal for larger indoor application areas.

PRODUCT FEATURES AND BENEFITS

- Versatile- broadcast floors, chip floors & slurry/broadcast
- Low odor 100% solids
- Tenacious adhesion
- Chemical resistant
- Compliant nationwide with near zero VOC

PRODUCTS

SKU	DESCRIPTION (3 Gallon Kit)
322767	Performance Epoxy Clear

PRODUCT APPLICATION

READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

SURFACE PREPARATION

NEW CONCRETE: Laitance must be removed by diamond for a minimum of 28 days. The concrete must be structurally sound, dry, and free of grease, oils, dust, curing compounds and other coatings or contaminants. Surface laitance must be removed. Rising moisture vapor emission rate must not exceed 3 lb. per 1000 sq. ft. over a 24 hour period as measured by calcium chloride test method ASTM F-1869. The preferred method of surface preparation is to mechanically abrade the floor by diamond grinding to achieve a final 80–120 grit finish, reference profile CSP-2 according to ICRI. If patching is required, use SEAL-KRETE Fast Cure High Strength Concrete Repair

PREVIOUSLY COATED: Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding or sweep blasting to create a surface profile. The Performance Epoxy is compatible with most coatings, but a test patch is suggested.

NOTE: Concrete must be visibly dry at time of application.

PRODUCT APPLICATION (cont.)

MIXING EQUIPMENT

Low speed drill and spiral mixing wand. Must pre-mix prior to use.

Important: Hand mixing will produce inconsistent results and is not an approved method.

MIXING

Note: Before starting, ensure that the material, concrete surface, and the ambient air are all at 50-90°F. Mixing ratio is 2 parts by volume of Part A to 1 part by volume of part B.

Pre-mix both A and B sides prior to combining.

Add part “A” to the mixing container.

Add part “B” to the mixing container and mix for 3 minutes.

APPLICATION EQUIPMENT

24” notched squeegee

18” short nap lint free mohair roller

APPLICATION

Mix only what you can squeegee and back roll within 30-45 minutes (approximately 1 gallon of mixed material per crew of two applicators wearing spiked shoes). Do not aerate the mix.

Before starting, ensure that the material, concrete surface, and the ambient air are all at 50-90°F. Do not apply in direct sunlight or when temperature is rising. Wearing spiked shoes, immediately pour mixed Performance Epoxy on the floor in ribbons. Spread using a squeegee and then back roll using a short nap lint-free mohair roller.

CLEAN UP

Clean Tools and application equipment immediately after use with active solvent like xylene (in SCAQMD use acetone only). Clean spills or drips while still wet with solvent. Dried product will require mechanical abrasion for removal.

LIMITATIONS

Do not apply if water or ice is present. Lower temperatures will slow cure time. Do not store Seal-Krete Performance Epoxy at temperatures below 50°F or above 95°F. Do not apply to slabs on grade unless a heavy uninterrupted vapor barrier has been installed under the slab. Solid color floors applied direct to concrete, will require a primer. Do not apply Seal-Krete Performance Epoxy if the floor is subject to moisture vapor drive or hydrostatic pressure. Seal-Krete Performance Epoxy will yellow upon prolonged exposure to sunlight or high intensity artificial lights.



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CHEMICAL RESISTANCE

CHEMICAL	RESULT
Acetic Acid 100%	Y
Acetone	N
Ammonium 30%	Y
Ammonium Hydroxide 30%	Y
Animal Urine	S
Antifreeze	Y
Benzyl Alcohol	S
Brake Fluid	Y
Calcium Hypochlorite (Chlorine)	Y
Chromic Acid 10%	Y
Citric Acid 10%	Y
Clorox	Y
Ethyl Acetate	N
Gasoline	Y
Glycol Ether	N
Hydraulic Fluids	N
Hydrochloric Acid 35%	Y
Hydrofluoric Acid 40%	N
Hydrogen Peroxide 30%	S
Iodine 2%	Y
MEK	N
Methanol	N
Methyl Cellosolve	N
Methylene Chloride	N
Mineral Spirits	S
Motor Oil	Y
Mustard	N
Nitric Acid 20%	S
Nitric Acid 40%	N
Orange Juice	Y
Phosphoric Acid 10%	Y
Phosphoric Acid 30%	S
Phosphoric Acid 50%	S
PM Solvent	Y
Silver Nitrate 20%	Y
Skydrol	S
Sodium Hydroxide 50% (Caustic Soda)	Y
Sodium Hypchlorite 15% (Bleach)	Y
Sodium Hypchlorite 50% (Bleach)	N
Sulfuric Acid 10% (Battery Acid)	Y
Sulfuric Acid 50% (Battery Acid)	Y
Toluene	N
Trichloroethylene (1, 1,1)	S
Trichloroethylene	N
Windshield Wiper Fluid	Y
Xylene	S

Chemical Resistance: Chart Key

Y= Resistant
 S= Splash & Spill
 N=Not recommended

PERFORMANCE CHARACTERISTICS

COMPRESSIVE STRENGTH

METHOD: ASTM C695
 RESULT: 7,500 psi @ 24 hours and 9,800 psi @ 7 days

TENSILE STRENGTH

METHOD: ASTM D412
 RESULT: 4500-5200 psi

BOND STRENGTH TO CONCRETE

METHOD: ASTM D4541
 RESULT: >600 psi

TABER ABRASION

METHOD: ASTM 4060, CS 17
 RESULT: Loss/1000 cycles = 36 mg.

FLAMMABILITY

METHOD: ASTM D635
 RESULT: Self-extinguishing

WATER ABSORPTION (24 HOURS)

METHOD: ASTM D570
 RESULT: <0.5%

KONIG HARDNESS

METHOD: ASTM D4366
 RESULT: 120

TENSILE ELONGATION %

METHOD: ASTM D638
 RESULT: 20-30%

MONOLITHIC SURFACING

METHOD: ASTM C722
 RESULT: Pass

IMPACT RESISTANCE

METHOD: ASTM D2794
 RESULT: Pass



SEAL KRETE® HIGH PERFORMANCE PERFORMANCE EPOXY

PHYSICAL PROPERTIES

		PERFORMANCE EPOXY
Resin Type		Epoxy Amine
Pigment Type		Clear
Weight	Per Gallon	8.5-10.8 lbs.
	Per Liter	1.0-1.3 kg
Solids	By Weight	100%
	By Volume	100%
Volatile Organic Compounds*		<10 g/l
Recommended Dry Film Thickness (DFT) Per Coat		8-12 mils
Recommended Wet Film Thickness (WFT) Per Coat		8-12 mils
Practical Coverage (assume 15% material loss)		115-170 sq.ft./gal. Coverage rates will vary based on application method.
Mixing Ratio		2A : 1B
Pot Life		30-35 minutes
Re-Coat Window (Min./Max)		12 hours/24 hours
Dry Times at 77°F (25°C) and 50% Relative Humidity	Touch	4-6 hours
	Vehicle Traffic	48-72 hours
	Full Cure**	7 days
Shelf Life		5 years
Flash Point		>200°F (93°C)
Safety Information		PROTECT FROM FREEZING For additional information, see SDS

*EPA Method 24 Floor Category

**Coating achieves its full physical and chemical resistant properties.

Calculated values are shown and may vary from the actual manufactured material.

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